



XYLEM
DESIGN

Lean Principles

Lean Principles

▼ Lean Principle 1

Lean thinkers encourage creativity and respect.

▼ Lean Principle 2

Lean thinkers don't own ideas; it's always a team effort.

▼ Lean Principle 3

Lean thinkers say they are wrong at least 2 times a day.

▼ Lean Principle 4

We never look at the waste of others; we always have plenty of our own.

▼ Lean Principle 5

Improvements are endless because waste is like gravity.

▼ Lean Principle 6

90% of everything is waste...really!

▼ Lean Principle 7

Lean is not about working frantically, it's about working smoothly.